

# TCP (PDQCMN) Bingo

myfreebingocards.com

## Safety First!

Before you print all your bingo cards, please print a test page to check they come out the right size and color. Your bingo cards start on Page 3 of this PDF.

If your bingo cards have words then please check the spelling carefully.

If you need to make any changes go to [mfbc.us/e/p6h6aht](https://mfbc.us/e/p6h6aht)

## Play

Once you've checked they are printing correctly, print off your bingo cards and start playing! On the next page you will find the "Bingo Caller's Card" - this is used to call the bingo and keep track of which words have been called. Your bingo cards start on Page 3.

## Virtual Bingo

Please do not try to split this PDF into individual bingo cards to send out to players. We have tools on our site to send out links to individual bingo cards. For help go to [myfreebingocards.com/virtual-bingo](https://myfreebingocards.com/virtual-bingo).

## Help

If you're having trouble printing your bingo cards or using the bingo card generator then please go to <https://myfreebingocards.com/fag> where you will find solutions to most common problems.

## Share

[Pin these bingo cards](#) on Pinterest, [share on Facebook](#), or post this link: [mfbc.us/s/p6h6aht](https://mfbc.us/s/p6h6aht)

## Edit and Create

To add more words or make changes to this set of bingo cards go to [mfbc.us/e/p6h6aht](https://mfbc.us/e/p6h6aht)

Go to [myfreebingocards.com/bingo-card-generator](https://myfreebingocards.com/bingo-card-generator) to create a new set of bingo cards.

## Legal

The terms of use for these printable bingo cards can be found at [myfreebingocards.com/terms](https://myfreebingocards.com/terms).

## Have Fun!

If you have any feedback or suggestions, drop us an email on [hello@myfreebingocards.com](mailto:hello@myfreebingocards.com).

# Bingo Caller's Card

Use your Bingo Caller's Card to call the bingo and keep track of which words you have already called.

Print two copies of the caller's card. Cut one copy up, fold the squares in half, and put them in a hat. To call the bingo, pull a square out of the hat, unfold it and read it out.

When you have called a word/number, tick it off on the second copy of the caller's card. You can use the second copy of the caller's card to check if a player has a winning card during a game.

Food Safety	Raw Material	Holding Time	Corrective Action	Breakdown	<b>NCR</b>	Out of Spec.
Defect Rate	Root cause	Reprocess	Capper	Seam length	RO water	Efficiency
Go Gemba	Budget	Validate	Capacity	Pressure	Pasteurizer	Turnover
Saving	Pilot Line	<b>CSD</b>				

# TCP (PDQCMN) Bingo

Reprocess	<b>CSD</b>	Out of Spec.	Corrective Action	Pressure
Holding Time	<b>Pilot Line</b>	Root cause	RO water	Capper
Saving	Turnover	<b>FREE</b>	Defect Rate	Budget
Validate	<b>Food Safety</b>	<b>NCR</b>	Breakdown	Go Gemba
Efficiency	Capacity	Pasteurizer	Raw Material	<b>Seam length</b>

# TCP (PDQCMN) Bingo

<b>Root cause</b>	RO water	Pasteurizer	Reprocess	<b>Food Safety</b>
Holding Time	<b>Defect Rate</b>	Raw Material	<b>Saving</b>	Corrective Action
Validate	Go Gemba	<b>FREE</b>	Capacity	<b>NCR</b>
Budget	Capper	<b>CSD</b>	Turnover	Breakdown
Pressure	Efficiency	Out of Spec.	<b>Pilot Line</b>	<b>Seam length</b>

# TCP (PDQCMN) Bingo

Raw Material	Pilot Line	Root cause	Go Gemba	<b>NCR</b>
Seam length	Corrective Action	Defect Rate	Pasteurizer	Turnover
<b>CSD</b>	Reprocess	<b>FREE</b>	Budget	Efficiency
RO water	Food Safety	Saving	Breakdown	Validate
Pressure	Out of Spec.	Holding Time	Capper	Capacity

# TCP (PDQCMN) Bingo

Turnover	Out of Spec.	Saving	Capper	Pasteurizer
Budget	Pilot Line	Pressure	Validate	Raw Material
Defect Rate	Reprocess	<b>FREE</b>	Root cause	Capacity
Go Gemba	Food Safety	Corrective Action	Seam length	Holding Time
RO water	<b>CSD</b>	<b>NCR</b>	Breakdown	Efficiency

# TCP (PDQCMN) Bingo

Out of Spec.	Capper	Turnover	Defect Rate	Breakdown
Root cause	Food Safety	RO water	Seam length	Budget
<b>CSD</b>	Validate	<b>FREE</b>	Holding Time	<b>NCR</b>
Corrective Action	Capacity	Go Gemba	<b>Pilot Line</b>	Reprocess
Efficiency	<b>Saving</b>	Pressure	Raw Material	Pasteurizer

# TCP (PDQCMN) Bingo

Out of Spec.	<b>CSD</b>	Reprocess	Capacity	Corrective Action
Defect Rate	RO water	Pasteurizer	Root cause	<b>Pilot Line</b>
Breakdown	<b>NCR</b>	<b>FREE</b>	Pressure	Raw Material
<b>Food Safety</b>	<b>Saving</b>	Turnover	Validate	Holding Time
Go Gemba	Capper	Seam length	Budget	Efficiency

# TCP (PDQCMN) Bingo

Validate	Capacity	Saving	Pressure	Root cause
Efficiency	RO water	Corrective Action	NCR	Pilot Line
Defect Rate	Raw Material	FREE	Holding Time	Budget
Out of Spec.	Pasteurizer	Go Gemba	Breakdown	Turnover
Food Safety	Reprocess	Capper	CSD	Seam length

# TCP (PDQCMN) Bingo

Validate	Reprocess	Food Safety	Holding Time	Breakdown
Capacity	Budget	Turnover	Out of Spec.	Capper
Root cause	Raw Material	FREE	Pilot Line	Defect Rate
CSD	Seam length	Corrective Action	Pressure	NCR
RO water	Go Gemba	Efficiency	Pasteurizer	Saving

# TCP (PDQCMN) Bingo

Food Safety	Go Gemba	Pasteurizer	Budget	Saving
Out of Spec.	Capper	Corrective Action	<b>NCR</b>	Reprocess
Raw Material	<b>Pilot Line</b>	<b>FREE</b>	Validate	Defect Rate
RO water	Efficiency	Seam length	Pressure	Capacity
Holding Time	Root cause	<b>CSD</b>	Breakdown	Turnover

# TCP (PDQCMN) Bingo

Pressure	Turnover	Saving	<b>CSD</b>	Capacity
RO water	Efficiency	Defect Rate	Budget	Breakdown
Pasteurizer	Root cause	<b>FREE</b>	Go Gemba	Reprocess
Out of Spec.	Validate	<b>NCR</b>	Seam length	Capper
Raw Material	Holding Time	Food Safety	Corrective Action	<b>Pilot Line</b>

# TCP (PDQCMN) Bingo

CSD	Seam length	Budget	Reprocess	Corrective Action
Pilot Line	Food Safety	Out of Spec.	Root cause	Efficiency
Pasteurizer	Pressure	FREE	Validate	NCR
RO water	Raw Material	Saving	Capacity	Turnover
Breakdown	Defect Rate	Capper	Holding Time	Go Gemba

# TCP (PDQCMN) Bingo

Pilot Line	Efficiency	RO water	CSD	Defect Rate
Go Gemba	Pasteurizer	Holding Time	Seam length	Corrective Action
NCR	Root cause	FREE	Budget	Validate
Out of Spec.	Reprocess	Turnover	Food Safety	Capacity
Breakdown	Raw Material	Pressure	Capper	Saving

# TCP (PDQCMN) Bingo

Root cause	Food Safety	Capper	Go Gemba	Pasteurizer
Capacity	Corrective Action	Validate	Pilot Line	Saving
Reprocess	RO water	FREE	Defect Rate	Efficiency
Breakdown	Pressure	Budget	Holding Time	CSD
Turnover	NCR	Out of Spec.	Seam length	Raw Material

# TCP (PDQCMN) Bingo

Go Gemba	Capper	NCR	Pasteurizer	Capacity
Root cause	Raw Material	Holding Time	Pilot Line	Defect Rate
Seam length	Breakdown	FREE	RO water	Out of Spec.
Pressure	Budget	Turnover	Corrective Action	Saving
Reprocess	Validate	Food Safety	Efficiency	CSD

# TCP (PDQCMN) Bingo

Efficiency	Food Safety	Out of Spec.	RO water	<b>CSD</b>
Raw Material	Turnover	Pasteurizer	Corrective Action	Budget
Pilot Line	Capper	<b>FREE</b>	Saving	Root cause
Holding Time	Reprocess	Validate	Defect Rate	Breakdown
Seam length	Capacity	Pressure	<b>NCR</b>	Go Gemba

# TCP (PDQCMN) Bingo

Pilot Line	<b>NCR</b>	Budget	Validate	Defect Rate
Turnover	Seam length	Root cause	Pasteurizer	Raw Material
Pressure	Breakdown	<b>FREE</b>	Out of Spec.	Go Gemba
RO water	Reprocess	Holding Time	Food Safety	Saving
Capper	Efficiency	<b>CSD</b>	Corrective Action	Capacity

# TCP (PDQCMN) Bingo

Out of Spec.	Pilot Line	Corrective Action	Validate	Capper
Saving	<b>CSD</b>	Efficiency	Go Gemba	Food Safety
Pasteurizer	Breakdown	<b>FREE</b>	Holding Time	<b>NCR</b>
RO water	Capacity	Seam length	Pressure	Raw Material
Reprocess	Turnover	Budget	Root cause	Defect Rate

# TCP (PDQCMN) Bingo

<b>NCR</b>	<b>CSD</b>	Breakdown	Capper	Root cause
Pasteurizer	Reprocess	<b>Pilot Line</b>	Pressure	Raw Material
Turnover	Out of Spec.	<b>FREE</b>	Holding Time	Go Gemba
Food Safety	Saving	Defect Rate	Efficiency	Corrective Action
Capacity	Budget	RO water	Seam length	Validate

# TCP (PDQCMN) Bingo

Defect Rate	Holding Time	Go Gemba	Capacity	<b>NCR</b>
Food Safety	Capper	Pressure	Pasteurizer	Raw Material
Reprocess	Validate	<b>FREE</b>	Corrective Action	Saving
RO water	Efficiency	Budget	Root cause	Breakdown
Out of Spec.	Seam length	Pilot Line	Turnover	<b>CSD</b>

# TCP (PDQCMN) Bingo

Pasteurizer	Saving	Defect Rate	Pilot Line	Breakdown
RO water	Pressure	Efficiency	Out of Spec.	<b>CSD</b>
Seam length	Holding Time	<b>FREE</b>	<b>NCR</b>	Food Safety
Root cause	Capacity	Turnover	Validate	Raw Material
Budget	Corrective Action	Capper	Go Gemba	Reprocess

# TCP (PDQCMN) Bingo

Saving	Pressure	Efficiency	<b>Pilot Line</b>	Reprocess
Raw Material	<b>Out of Spec.</b>	Turnover	Budget	Capper
Capacity	Corrective Action	<b>FREE</b>	Validate	Go Gemba
RO water	Root cause	Breakdown	Pasteurizer	<b>NCR</b>
Defect Rate	<b>CSD</b>	Holding Time	Seam length	Food Safety

# TCP (PDQCMN) Bingo

<b>NCR</b>	Breakdown	Capper	Go Gemba	Pressure
Out of Spec.	RO water	<b>CSD</b>	Budget	Root cause
Validate	Food Safety	<b>FREE</b>	Holding Time	Reprocess
Seam length	Capacity	Pasteurizer	Saving	Efficiency
Corrective Action	Turnover	Raw Material	<b>Pilot Line</b>	Defect Rate

# TCP (PDQCMN) Bingo

Holding Time	Go Gemba	Breakdown	Capacity	RO water
Saving	Raw Material	Validate	Food Safety	Root cause
Turnover	<b>NCR</b>	<b>FREE</b>	Efficiency	Defect Rate
Pasteurizer	Seam length	Pressure	Pilot Line	Capper
Corrective Action	Budget	Reprocess	<b>CSD</b>	Out of Spec.

# TCP (PDQCMN) Bingo

Defect Rate	Seam length	Raw Material	<b>CSD</b>	Pressure
Holding Time	Pilot Line	Out of Spec.	Turnover	Capper
Efficiency	Pasteurizer	<b>FREE</b>	Food Safety	<b>NCR</b>
RO water	Breakdown	Capacity	Go Gemba	Corrective Action
Reprocess	Saving	Budget	Root cause	Validate

# TCP (PDQCMN) Bingo

Pasteurizer	Raw Material	Turnover	Capper	Capacity
<b>NCR</b>	Food Safety	Breakdown	Go Gemba	Validate
Holding Time	Pilot Line	<b>FREE</b>	<b>CSD</b>	Saving
Root cause	Seam length	Corrective Action	Reprocess	Efficiency
Pressure	Out of Spec.	Budget	Defect Rate	RO water

# TCP (PDQCMN) Bingo

Breakdown	Efficiency	Go Gemba	Root cause	Defect Rate
Budget	<b>NCR</b>	Validate	Saving	Holding Time
Capper	RO water	<b>FREE</b>	Capacity	Out of Spec.
Pressure	Raw Material	Seam length	Pasteurizer	<b>Pilot Line</b>
Reprocess	Food Safety	<b>CSD</b>	Corrective Action	Turnover

# TCP (PDQCMN) Bingo

Validate	Efficiency	Out of Spec.	Pasteurizer	Turnover
Budget	Saving	Breakdown	Capper	Seam length
<b>NCR</b>	Raw Material	<b>FREE</b>	Capacity	Food Safety
Reprocess	<b>Pilot Line</b>	Pressure	Go Gemba	Holding Time
<b>CSD</b>	RO water	Root cause	Defect Rate	Corrective Action

# TCP (PDQCMN) Bingo

Validate	Holding Time	Reprocess	Defect Rate	RO water
Turnover	Seam length	Saving	Breakdown	Raw Material
<b>Pilot Line</b>	Root cause	<b>FREE</b>	Capacity	Go Gemba
Food Safety	Capper	<b>CSD</b>	Pasteurizer	Efficiency
Corrective Action	<b>NCR</b>	Budget	Pressure	Out of Spec.

# TCP (PDQCMN) Bingo

Holding Time	<b>CSD</b>	Seam length	Breakdown	Capper
Efficiency	Budget	Capacity	<b>NCR</b>	Pasteurizer
Food Safety	Pilot Line	<b>FREE</b>	Turnover	Raw Material
Defect Rate	Root cause	Saving	Validate	Corrective Action
RO water	Pressure	Reprocess	Go Gemba	Out of Spec.

# TCP (PDQCMN) Bingo

Pressure	Efficiency	Budget	Defect Rate	Turnover
Saving	Corrective Action	Pilot Line	Validate	Holding Time
Reprocess	Pasteurizer	<b>FREE</b>	Out of Spec.	Capper
<b>CSD</b>	<b>NCR</b>	Root cause	Raw Material	Go Gemba
Capacity	Seam length	Breakdown	RO water	Food Safety